Work Order ID 56265

Wednesday, February 17, 2010 11:05:09 AM



Page 1

Item ID:

D206-739-011

Accept

Setup Start



Revision ID:

Item Name:

Dual Disabling

Start Date: 2/18/2010

Start Qty: 1.00 Required Date: 3/4/2010

Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

QC:

Date: Date: Tooling:

SPC (Y/N):

Date:

Date:

Run

Start

Stop



Stop

Sequence ID/ Work Center ID

Operation Description

Revision Nbr

Set Up/ **Run Hours** Draw Number

Draw Rev.

Plan Code

Qty

Accept Reject Qty

Reject Number

Insp. Stamp

Draw Nbr

N/A Rev N/A

100

Document Control

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile and create labels per PPP D206-739-011CHG002

110

Pick Kit

0.00

Packaging

Packaging

Memo

0.00

120

QC4-100% Inspect kits for completeness

0.00

8 when /16

Quality Control

Memo

Ensure that keys can be locked and unlocked for each D3370-041 and D3393-041 assembly.

Dart	Aerospac	e Ltd
	, ioi oopai	

	1,72								
W/O:			W	ORK ORDER CHANG	ES				•
DATE	STEP	PRO	PROCEDURE CHANGE					Approval , Chief Eng / Prod Mgr	Approval QC Inspector
Part No	·	PAR #:	_ Fault Cat	tegory:	NCR: Yes	No DQA:		Date:	
		esolution:							
NCR:		V	ORK ORI	DER NON-CONFORMA	NCE (NCR)				
DATE	STEP	Description of NC	Initial	Corrective Action Section		Verifica		Approval	Approval
Part Mauria	200000000	Section A	Chief Eng	Action Description Chief Eng	Sign & Date	Section	ı C	Chief Eng	QC Inspector
								9.3	

Work Order ID 56265

Wednesday, February 17, 2010 11:05:09 AM



Page 2

Item ID:

D206-739-011

Accept

Setup Start



Revision ID:

Item Name:

Dual Disabling

Start Date:

2/18/2010

Start Oty: 1.00

Required Date: 3/4/2010

QC:

Req'd Qty: 1.00



Cust Item ID:

Customer:

Draw

Record Key

D3393-

Number

Reference:

Approvals:

Process Plan:

Date:

Date:

Tooling:

SPC (Y/N):

Set Up/

0.00

Run Hours

Date:

Date:

Plan

Code

Draw

Rev.

Run

Qty

Start

Stop



Stop

Sequence ID/ Work Center ID

130

Packaging

Packaging

140

Operation Description

Packaging

0.00 Memo

Identify and pack for shipping as per PPP D206-7392011 Location: 7-6 22 PPP Rev: Numbers For The Following: D3370-041

041 Cyso A

QC21- Final Inspection - Work Order Release

Quality Control

Memo

0.00

0.00

Accept

Qty



Reject Reject

Number

Insp. Stamp

10/03/17 AJ ME 10-3-16

Dart Aerospace Ltd

W/O:			٧	VORK ORDER CHANG	ES					•		
DATE	STEP	PROC	EDURE CH	IANGE	Ву	[Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
										1 - 13		
Part No:		PAR #:	_ Fault Ca	tegory:	NCR: Ye	s No	DQA	\:	Date:			
		Resolution: Disposition:										
NCR:		W	ORK OR	DER NON-CONFORMA	NCE (NO	R)						
DATE	STEP	Description of NC	Initial	Corrective Action Section B			Verification		Approval	Approval		
		Section A	Chief Eng	Action Description Chief Eng	Sigr Da		Section	on C	Chief Eng	QC Inspector		
										7		

Parent Item:

Comments:

Wednesday, February 17, 2010 11:05:09 AM

Work Order ID: 56265

D206-739-011

Dual Disabling Parent Item Name:

IPP Rev:E

Re-Format

Manufactured

05-11-14 JLM



Start Date: 2/18/2010

Required Date: 3/4/2010

Page 1

Status

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Remaining	Qty	Date
Item Name	Item ID	Purch	Item	Location	Location	Seq ID	Measure		Qty To Pick	Issued	Issued
D3370-041		Manufactured	No			120	Each	14.0000	1.0000		

Pedal Lock Assembly

e	4	7	0	A

	Warehouse	Lo	c Oty	Loc Code
	Location			
	Main Warehouse			
	ST		14	
	44257		3	
	45749		3	
	47276		2	
	50718		6	
No		120	Each	3 0000



(420 A

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	3	
45559	3	

45559

Dart Aerospa	ace L	_td
--------------	-------	-----

W/O:			W	ORK ORDER CHANGES	3				+ 119
DATE	STEP	PRO	PROCEDURE CHANGE					Approval Chief Eng / Prod Mgr	Approval QC Inspector
									4-1-1
Part No		PAR #:							
Resolution:			Dispositio	n:	QA: N/C Closed: Date:				
NCR: WORK ORDER NON-CON					CE (NCR)			J. Tayle
DATE	STEP	Description of NC	Initial	Corrective Action Section		Verification		Approval	Approval
N-25/36/A/C-7/		Section A	Chief Eng	Action Description Chief Eng	Sign & Date	Section	n C	Chief Eng	QC Inspector
					2				
					-		7.		
172									
			14						

REFERENCE ONLY

DART AEROSPACE LTD.



IIN-D206-739 Page 4 of 7 -

4.0 PARTS LIST

257

-011	Part Number	Description	
Х	D206-739-011	DUAL DISABLING KIT	
1	D3370-041	TAIL ROTOR PEDAL DISABLING KIT	-
1	D3370-051	* PEDAL LOCK ASSEMBLY	
1 1	D3384-041	* CYCLIC SOCK	
1	HX-81	* 1/4" -20 SOCKET HEAD CAP SCREW	
2	AN960-416	*WASHER	
1	D3373-5K	** KEY, REPLACEMENT	
THE STATE OF	D3393-041	BATTERY DISABLING KIT	
1	D3373-1K	** KEY, REPLACEMENT	

^{*} shown for reference only, part is included in D3370-041 assembly above ** shown for reference only, p/n for ordering replacement keys

Revision: E

Date: 10.01.20

Dart Aerospace Ltd

W/O:			٧	VORK ORDER CHANG	ES		_				
DATE	STEP	PRO	PROCEDURE CHANGE					Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Part No											
Part No	:	PAR #:	Fault Ca	itegory:	NCR: Y	es No	No DQA: Date:				
					QA: N/C Closed:						
NCR:				DER NON-CONFORMA							
DATE	STEP	Description of NC			ion B		Verific	ation	Approval Approv		
	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng		gn & ate				Chief Eng	QC Inspector
REFERENCE ONLY											
3											
		-									
8 1 3	×			ia .							